

NO-CHOKE DOG HARNESS

ADJUSTABLE SIZES

DIGITAL SEWING PATTERN
SMALL | MEDIUM | LARGE | XLARGE

4 SIZES INCLUDED

27 CM up to 72 cm neck size



**PDF Pattern
Tutorial**
Instant Download

NO-CHOKE DOG HARNESS

HAPPY SEWING!

#01

SUPPLY LIST

- non-stretchable fabric (wind pro fleece, cotton, wool, linen, tweed, denim, cordoruy or medium /thick fabrics)
- Fusible Interfacing (medium or heavy weight)
- scissors / threads
- nylon/webbing strap
- 2 pcs D-ring hardware
- 4 pcs triglide or adjuster
- 4 pcs loop keeper
- 2 side-release buckles
- zipper presser foot
- iron

#02

PATTERN PRINTING

- Download the pdf to your desktop. Open and print in Adobe Reader or PDF reader. If you don't have Adobe download a free version www.adobe.com/reader
- Print at 100% scale or Actual Size. Select auto Portrait/Landscape
- Check the 1 inch or 2.5cm square guide to make sure pattern is printed correctly.

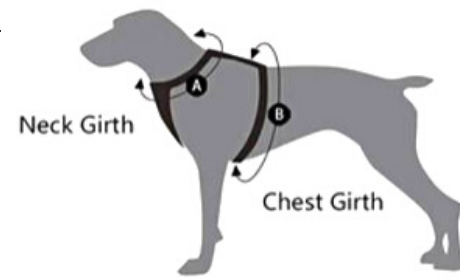
SIZE CHART

To be sure your chosen template/size is correct, you'll need to measure around your pet's neck and chest.

A. Neck Girth - circumference of your dog's neck where the collar would normally sit.

B. Chest Girth - measure the widest part around your dog's chest behind the front legs.

SIZES	NECK GIRTH (min. - max)	CHEST GIRTH (min. - max)
Small	27cm - 33cm	39cm - 48cm
Medium	34cm - 38cm	50cm - 64cm
Large	39cm - 52cm	62cm - 78cm
XLarge	53cm - 72cm	74cm - 94cm



Strap A (cut 2 pieces) adjustable straps around the neck.

Strap B (1 piece) middle strap that holds the D-ring hardware and connects the neck and chest straps.

Strap C (1 piece) small strap to secure the buckle.

Strap D (2 pieces) adjustable straps sew in the lower front and goes around the back to lock the buckle.



STRAP LENGTH SIZE	S	M	L	XL
Strap A (2 pieces)	27cm	29cm	33cm	46cm
Strap B (1 piece)	24cm	28cm	32cm	34cm
Strap C (1 piece)	15cm	20cm	22cm	22cm
Strap D (2 pieces)	29cm	33cm	38cm	48cm

Recommended STRAP WIDTH:

Small & Medium: 3/4 inch or 20 cm width

Large & XLarge: 1 inch or 25 cm width

Buckle, D-ring, Loop Keeper and Slider should be the correct size for the strap to ensure that it adjusts properly and locks in place.

DOG HARNESS SEWING INSTRUCTIONS

(FRONT Part)



1 First let's make the front. Cut your fabrics. Use pin or clips to secure edge.

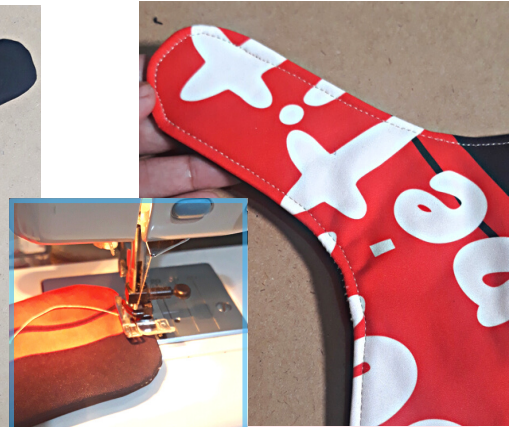


2 Iron press fusible interfacing, 1 on front and on back fabric pieces.



3 Clip or use pins to secure edge both front and back layer pieces facing right-side together. Sew with 1 cm seam allowance. Leave at least 3-4 cm opening to turn your fabric right side out.

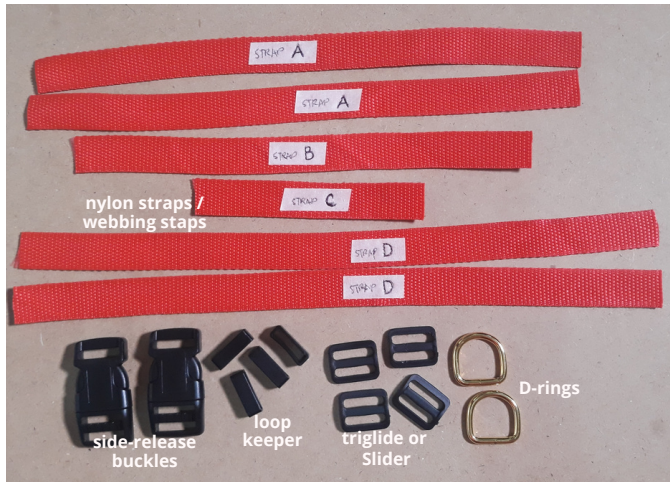
4 Clip curves or cut a zig-zag edge close to the stitching line to take out some of the bulkiness of the fabric when you turn it the right way out.



5 Turn the piece right side out. Push out corner with a long blunt-end knitting needle or any long point tool to smooth out the curve. Give the curve a good press. Then, top stitch 1/4 or 1/8 inch away from the edge. FRONT piece is done!! Now let's do the back part (see page 5) :)

DOG HARNESS SEWING INSTRUCTIONS

(BACK Straps)



Cut straps with applicable length sizes. Please see page #3 for strap size guide. Hardware (buckles, loop keepers, triglides and D-rings) width should match your strap width size.

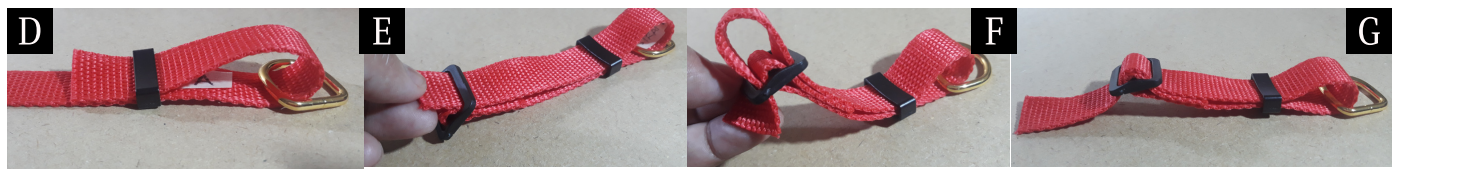


2 parts of side release buckle

1 STRAP A (NECK Straps Assembly)



Attach the Slider to the strap. Fold the end strap and box stitch in place. Insert the Loop Keeper and D-ring on the other end of the strap



Feed the strap back through the Loop Keeper & Slider, going to the left direction, underneath the existing webbing strap

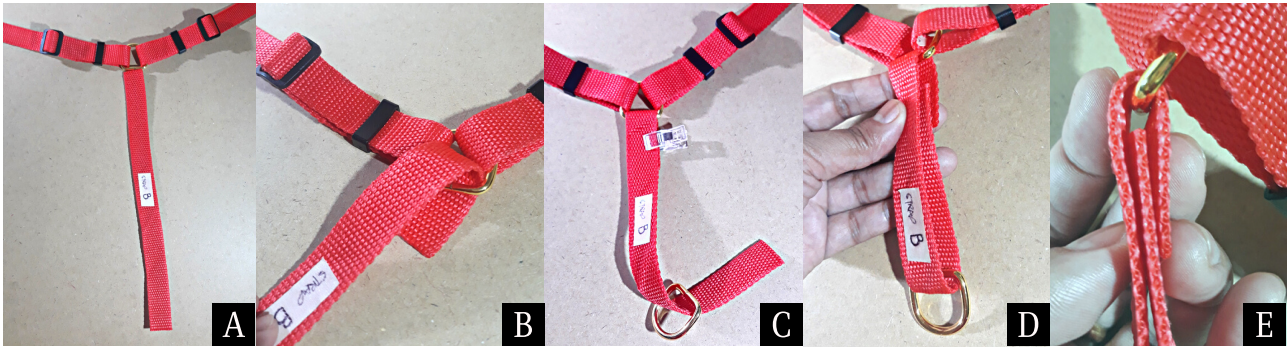


Repeat the same process on the 2nd strap. Insert through the same D-ring (under and over) then back through the Loop Keeper and Slider.



Neck Strap is DONE! It should look like this :)

2 STRAP B + Neck Straps Assembly



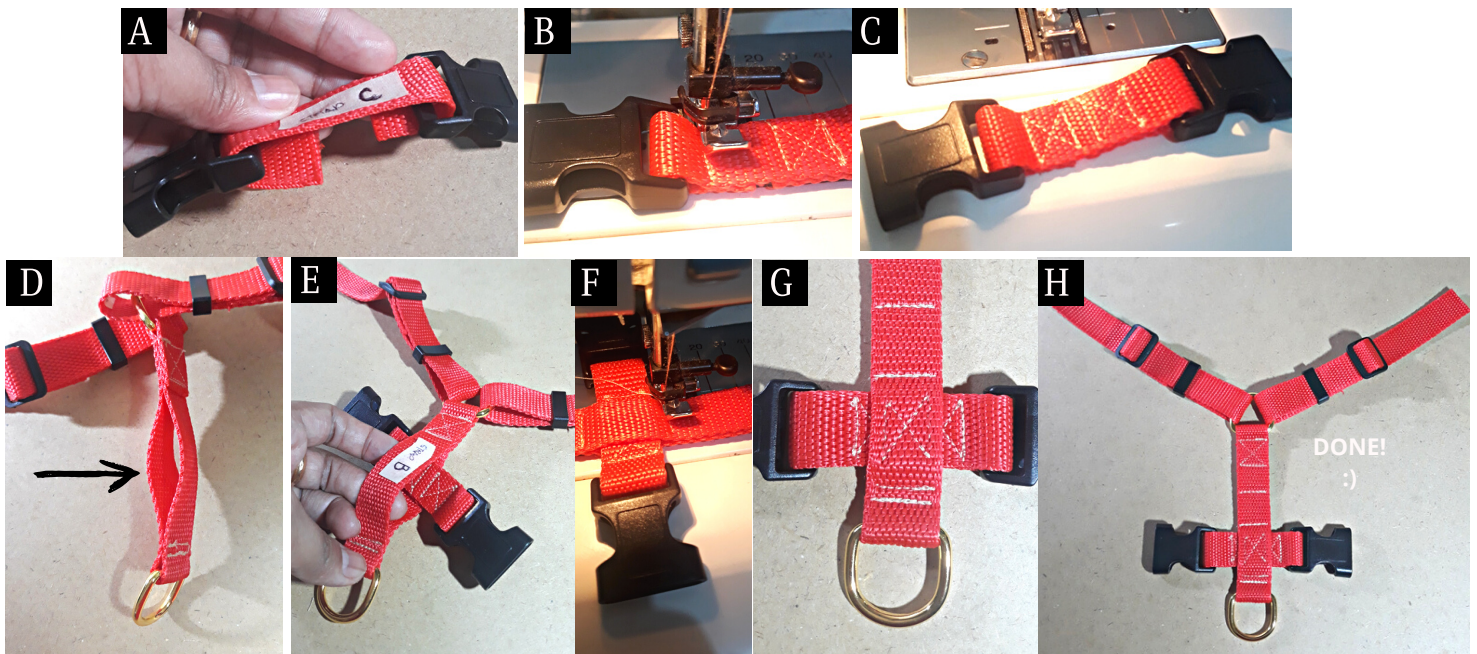
The back middle strap holds the D-ring and connects the shoulder straps.

Thread the **Strap B** through the same D-ring then fold under (with 3 cm allowance). Use pin or clip to secure the fold (**pic B**)

Attach the 2nd D-ring on the other end of the strap (over and under). Secure both end straps (**see pic E**). Using zipper presser foot, stitch in place through all layers (box stitch) and the 2nd D-ring (2 straight line stitch).

3 STRAP C + Buckle part Assembly

Thread both strap ends through female buckle (**see photo A**)
 Sew strap (box stitch) to lock both strap ends (**see photo B**)
 Insert Strap C in between the mid straps (**see photo D and E**)
 Sew stitch through all layers to secure the straps in place (**photo F and G**)



4 STRAP D Assembly



Now, it's time to assemble the 2 adjustable straps that goes from chest around the back. We need 2 pcs of STRAP D, 2 male buckles, 2 loop keepers and 2 Sliders/Triglides.

A Feed the webbing strap up into the slide, over the center bar, and out the opposite opening:



B Install the male end of the Buckle by feeding the strap up and around buckle bar then feed back through the Slider



C Thread both strap ends through the Loop Keeper. This secures a loose end of webbing strap.



D Fold the end of the nylon strap in 1/2 in or 1.3 cm and sew with one or two lines of stitching to lock the end.



E Repeat the same process to make another adjustable strap with the other male buckle.



Now, we are ready to attach the back straps to our front piece to complete the harness.

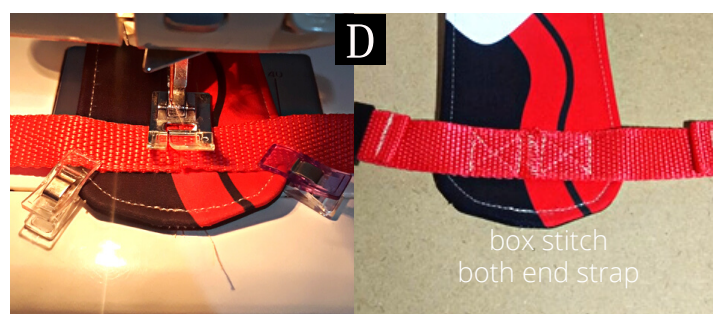
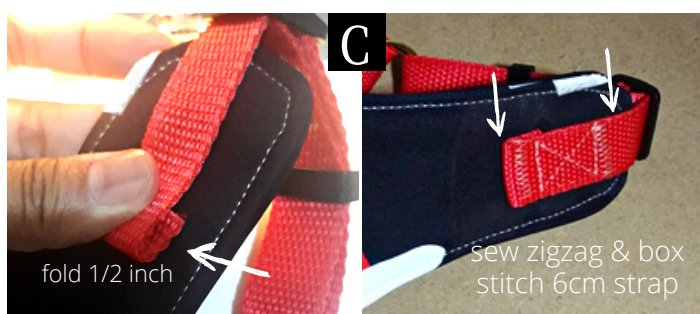


5 FRONT + BACK PIECE ASSEMBLY

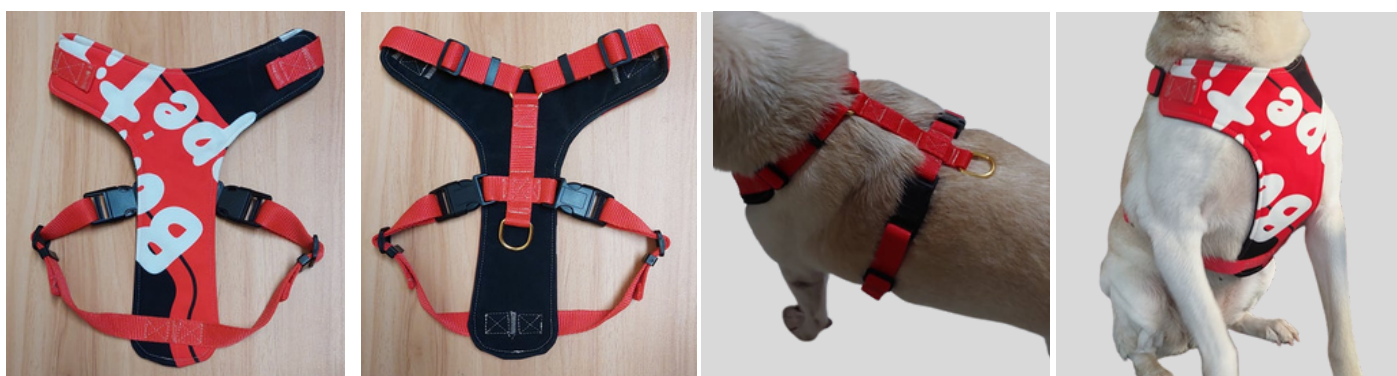
Finally, you are now in the last step! :) You are almost done.

Lay flat the front piece (inner fabric facing up). Place over the assembled back straps.

Extend both end straps at least 6cm from the edge (**see photo A**). Clip or use pins to secure the end straps, then sew zigzag and box stitch throughout all layers. (**see photo C**)



Congrats! All Done!



Note: heavy duty webbing/nylon straps are recommended specially for large/larger dogs who pull hard on leash, you may double the stitches to secure lock and reinforce the strap in place.

Not to be used as training harness

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